



Technical Data Sheet Benzoflex™ 354 Plasticizer

Applications

- Automotive
- Flexible pvc compounds
- Graphic arts
- Vinyl plastisols

Product Description

BenzoflexTM 354 is a high solvating, non-phthalate plasticizer compatible with a wide range of synthetic resinous materials, and it imparts a softening and flexibilizing effect to these resins. BenzoflexTM 354 is suggested for use as a resin plasticizer/modifier in the formulation of specialty coatings and adhesives and PVC plastisols.

Typical Properties

Property	Typical Value, Units
General	
Acidity (wt%)	0.1 max.
Color Pt-Co	125
Refractive Index @ 25°C	1.53
Specific Gravity @ 20°C/20°C	1.08
Boiling Point	>572 °F (>300 °C)
Flash Point Setaflash Closed Cup	387 °F (197 °C)
Freezing Point	10 °F (-12 °C)
Vapor Pressure @ 20°C	<0.00001 torr (<0.0013 Pa)
Viscosity @ 25°C	634 cP (634 mPa·s)
Wt/Vol @ 20°C	9.01 lb/gal (1.08 kg/L)

Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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